

Spec/Data

BT30

Butyl Tape Bonding Agent / Cleaner

Product Information

BT30 is hexane-based cleaner/bonding agent designed to activate the Adurel butyl seam and flashing tapes and prepare the surface especially in cold temperatures.

Recommended Uses

Use as a primer/cleaner over:

Metal	EPDM
Urethanes	Securedeck
Plywood	Single-ply membranes

Product Characteristics

Solids by Volume: 8.1 min

Weight per Gallon: 7.36 lbs.

Color: Clear

Viscosity: ASTM D 1475 77°F 175 cps

Flash Point: +14°F

VOC – Max: 659 g / l

Recommended Spreading Rate per Coat: 800 sq. ft. / gal.

Drying Schedule @ 8.0 mils wet @ 50% RH:

	50°F	77°F	100°F
To Touch	15 mins.	5 mins.	2 mins.
To Recoat	15 mins.	5 mins.	2 mins.

Drying time is temperature, humidity, and film-thickness dependent.

Cleanup: Clean spills and spatters immediately with hexane.

Application Conditions

Temperature: 30°F and rising

Ordering Information

Packaging:

<u>Container Size</u>	<u>Weight</u>	<u>Class</u>
5-gallon pail	36.80 lbs.	55

D.O.T. Shipping Information: Adhesive UN1133, Packing Group 11 Class 3.

HMIS: Health 1, Flammability 3, Reactivity 0, Protection H

Safety Precautions

Avoid contact with skin and eyes. Protective clothing should be used.

Limitations

Product is dependent on temperature and relative humidity to cure. Make sure product is fully cured prior to covering with finish coats on nonpermeable surfaces.

Application Information

Procedures

Over Securedeck or Plywood:

Prime with lambswool applicator or sponge pad leaving puddles. Apply tape while primer is still damp in cold weather

EPDM:

Scrub area with applicator or Scotch Bright pads leaving no streaks. Allow to dry to touch.

Single Plies:

Prime with applicator leaving no puddles and allow to dry to touch.

Existing Coatings:

Prime with applicator or Scotch Bright pads to remove film and dirt. Leave no puddles. BT30 may soften surface.

Tools:

Clean Rags, Scotch Bright pads, or lamb's wool wax applicator. Discard when filled with talc.

Application of BT30 below 40°F and/or damp weather will retard drying.

Performance Tips

When spraying BT30, leave no puddles or check after a few minutes and spread out heavy areas. Replace applicators when dirty.

Caution: Flammable mixture, keep away from heat and open flames. Avoid prolonged contact with skin or fumes. Keep out of the reach of children. Read MSDS prior to use.

Manufactured by

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